11) Publication number:

0 158 391

12

EUROPEAN PATENT APPLICATION

(21) Application number: 85200427,4

(61) Int. Cl.4: H 04 R 25/02

22 Date of filing: 20.03.85

30 Priority: 23.03.84 NL 8400925

Date of publication of application: 16.10.85 Bulletin 85/42

Designated Contracting States:
 AT CH DE FR GB LI SE

7) Applicant: N.V. Philips' Gloeilampenfabrieken Groenewoudseweg 1 NL-5621 BA Eindhoven(NL)

(7) Inventor: De Vries, Robert c/o Int. Octroolbureau B.V. Prof. Holstiaan 6 NL-5656 AA Eindhoven(NL)

72 Inventor: Venema, Roelof Albertus c/o Int. Octroolbureau B.V. Prof. Holstiaan 6 NL-5656 AA Eindhoven(NL)

(72) Inventor: Damen, Johannes Petrus Theresia c/o Int. Octrooibureau B.V. Prof. Hoistiaan 6 NI.-5656 AA Eindhoven(NL)

(2) Representative: van der Kruk, Willem Leonardus et al, INTERNATIONAAL OCTROOIBUREAU B.V. Prof. Holstlaan 6
NL-5656 AA Eindhoven(NL)

(54) Hearing-aid, in particular behind- the ear hearing aid.

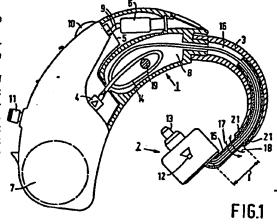
(5) The hearing aid, in particular a behind-the-ear hearing aid (1, 2) comprises:

a first unit (1) comprising an amplifier (4), a part- the hook (3) - formed with a duct (16) and a space (8),

a second unit (2) comprising an electro-acoustic transducer (12), which second unit is intended to be worn in the ear,

A tubular element (15) for the mechanical connection of the two units (1, and 2, respectively), which tubular element accommodates connecting means (14) for electrically coupling the transducer (12) to (an output of) the amplifier (4).

The duct (16) has such a diameter that, if the element (15) has not been secured inside the hook (3), the element (15) is existly slidable inside the duct (16). This enables the hearing aid to be adapted to the size of the ear of the person wearing the hearing aid. The connecting means (14) have such a length that even in the case of adaptation of the hearing sid to a big ear the electrical connection is still in tact or can be made. When the hearing aid is adapted to a smaller ear, the connecting means (14) are in fact too long. The space (8) is intended for taking up the excess length of the connecting means (14).



EP 0 158 391 A1

PHN 10.985 1 18.8.1984

"Hearing-aid, in particular behind-the- ar hearing aid."

The invention relates to a hearing aid, in particular a behind-the-ear hearing aid, comprising:

- a first unit comprising an amplifier,
- -a second unit comprising an electro-acoustic transducer, which second unit is intended to be worn in the ear.
 - first connecting means enabling the electroacoustic transducer to be coupled electrically to the amplifier, and
- second connecting means enabling the two units to be inter-coupled mechanically, which second connecting means comprise a tubular element of which a first end is coupled to one unit, which element accommodates the first connecting means.
- 15 Such a hearing aid is disclosed in British Patent Specification no. 792,742 and United States Patent Specification no. 4,291,203. British Patent Specification 792,742 describes a behind-the-ear hearing aid in which the first unit is intended to be worn behind the ear and which, in addition to the amplifier, comprises a microphone and a battery. The electro-acoustic transducer in the second unit is the loudspeaker (also referred to as earphone.) The first connecting means provide an electrical coupling between an output of the amplifier in the first unit and the loudspeaker in the second unit. United States Patent Specification 4,291,203 describes a hearing aid in which the first unit is intended either to be worn behind the ear or to be incorporated in a spectacles frame. In addition to th amplifier, the first unit c mpris s a loudspeaker and a battery. The el ctro-ac ustic transducer in the s cond unit is the microph n . Thus, th first conn cting means establish an electrical coupling between the microphone and an input of th amplifier.

It has been comm n practi to giv th first and the second onnecting m ans such a length and shape that they match the shape of the ear, so that they are less conspicuous, see for example the above-mentioned British Patent Specification no. 792,742.

This tailoring of the first and the second connecting means, which has to be done by the hearing-aid retailer or by an audiologist, is an intricate and time-consuming job in the case of the hearing aids des-cribed in the above-mentioned publications.

The invention aims at providing a hearing aid which enables this tailoring of the connecting means to be effected in a very simple manner. According to the invention the hearing aid is characterized in that a part of 15 the other unit has a duct of a diameter larger than the outer diameter of the tubular element, so that in a condition in which the tubular element is not secured relative to said part of the other unit, said tubular element is slidable in said duct over at least a part of 20 its length and in the longitudinal direction of said duct, and in a condition in which the tubular element is secured relative to said part of the other unit, said tubular element extends in the duct over at least a part of its length, the first connecting means have such a minimum 25 length that, viewed from the other unit, when the tubular element in the duct of said part has been slid out of said duct to the maximum permissible extent, the electrical coupling is still intact or can be made, and at least one of the two units has a space for taking up the excess 30 length of the first connecting means when the tubular element has been slid further into the duct in said part. The advantage of this construction is that the manufacturer of the hearing aid can supply the complete aid to the retailer or audiologist, even in such a way that the electrical c upling f th first nn cting m ans to th amplifier and to the electro-ac ustic transduc r may hav been made already. In fact, nly th s cond connecting

means have to be adapted. For this purpose the tubular element is slidable in said part of the other unit.

The retailer or audiologist can now vary the distance between the two units and hence adapt the second connecting means exactly to the shape of the ear (<u>i.e.</u> the length of the portion of said means which project from the duct viewed from said other part) by simply sliding the tubular element further into or out of the duct in said part of the other unit. Once the correct length has been found the tubular element may be secured in the duct, for example by means of an adhesive or by clamping, for example by means of a clamping nut. It is obvious that other means may be employed for securing the tubular element.

The phrase "when the tubular element has been slid out of said duct to the maximum permissible extent" is to be understood to mean either that position of the tubular element in the duct in which, viewed from the other unit, it has been slid out of the duct as far as possible while still allowing it to be secured in the duct, or that position of the tubular element in the duct in which the first connecting means do not allow the element to be slid out any further because otherwise the electrical coupling would not remain intact or could no longer be made.

Evidently, the length of the first connecting means should be such that even if the hearing aid(in particular the second connecting means) has to be adapted to a big ear, so that the length of the part of the second connecting means which projects from the duct must be large, the electrical coupling remains in tact or can still be made. In the case of adaptation to a smaller ear the length of the first connecting means will be too large. By sliding the tubular element further into the duct during adaptation this excess length is automatically slid into the relevant space. Thus, it is no longer necessary to cut a part to size. The correct length can be d termined simply by sliding the tubular element into the duct, after which the tubular lem nt may b secur d, so that the hearing aid

can be adapt d in a very simpl and rapid marmer.

Another advantage can be obtained in that, if the tubular element is made of a flexible material, the hearing aid can be adapted very simply and rapidly to the left ear or the right ear. Thus, if a possible ear piece containing the second unit, is disregarded, no specific parts for a specific ear are required. The hearing aid can always be adapted to a left or right ear by rotating the tubular element about its longitudinal axis before it is fixed in the duct.

A further advantage is that the tubular element may provide pull-relief. The second unit (which is to be worn in the ear) may be removed from the ear by pulling at the first unit. Via the second connecting means (the tubular element) the pulling force is transmitted to the second unit, so that it can be pulled out of the ear without a tensile force being exerted on the first connecting means (the electrical wiring). The tubular element thus provides stress-relief for the first connecting means.

It is to be noted that the adaptation of the length of the second connecting means to the ear has also been described in German Offenlegungsschrift no. 27.21.469. The method of adapting this length described therein differs completely from that described above. When the method described in said German Offenlegungsschrift is used the correct length is obtained by cutting a lead provided with two conductive foils and subsequently making both the mechanical and the electrical connections by means of a special clamping contact. Such a method is more intricate and expensive.

In a hearing aid in accordance with the invention the space for taking up the excess length of the first conn cting m ans is pref rably provided with a spindle around which the first connecting means have been we und at least once. This can insure that during insertion of the tubular element into the duct the instance with the invention.

first conn cting means can b tak n up mor readily in said spac. Taking up th excess length can be facilitated even further by arranging a spiral spring on the spindle, securing one end of the spiral spring to a fixed part of the unit in which the space is formed, and securing the other end to the first connecting means. When the tubular element has been inserted into the duct to the maximum extent it can be arranged that the spiral spring is wound up fully.

Since the second unit is intended to be worn in the ear, this unit generally has a small volume. The first unit generally has a larger volume, which means that said space is preferably formed in the first unit. However, it can also be possible that both units are provided with a space, each space taking up a part of the excess length of the first connecting means.

A hearing aid in accordance with the invention in the form of a behind-the-ear hearing aid, in which the first unit is banana-shaped and is intended to be worn behind the ear, for which purpose it comprises a hook, may be further characterized in that the first unit is said other unit and that said part of the other unit is the hook of the behind-the-ear hearing aid. The said part (the hook) is also tubular and is curved in the longitudinal direction so as to be hooked over the connection between the ear lobe and the head.

In the foregoing it has been stated that a hearing aid manufacturer may deliver a hearing aid in accordance with the invention to an audiologist or a hearing-aid retailer in a condition in which the tubular element has not yet been secured in the duct but in which the electrical connection with the aid of the first connecting means has already been made. In such a case the audiologist or retailer cannot choose a different combination of a specific first and a specific second unit without s v ring the el ctrical connection. In order to give the audiologist or retail r the possibility f s l cting a d sir d

combinati n f a sp cific first and a sp cific s cond unit, the manufactur r may supply s parate first and second units which contain the first connecting means but which have not yet been inter-connected electrically.

In practice the manufacturer then supplies a unit, preferably the first unit, which has a space for taking up the excess length of the first connecting means and a unit, preferably the second unit, to which one end of the tubular element and one end of the first connecting means have already been coupled, the first connecting means extending at least partly inside the tubular element. The desired first and second units may then be coupled electrically to each other by the audiologist or retailer, after which the hearing aid can be adapted in the manner described in the foregoing.

The invention will now be described in more detail, by way of example, with reference to the drawings, in which identical reference numerals in different Figures relate to identical elements. In the drawings:

Figs. 1 to 3 show a first embodiment and
Fig. 4 shows part of a second embodiment of the
invention,

Fig. 5 shows a different attachment of the tubular element with the hook used in the embodiments shown in Figs. 1 to 4,

Fig. 6 shows another embodiment of the invention, and

Fig. 7 shows an example of the first connecting means.

Fig. 1 shows an embodiment of the invention in the form of a behind-the-ear hearing aid comprising a first unit 1 intended to be worn behind the ear and a second unit 2 intended to be worn in the ear. Fig. 1 is a side view and partly a sectional view of the first unit 1. The first unit 1 is banana-shap d and has a hook 3 with which unit 1 is h oked b hind th ear. The unit 1 comprises an amplifier, represented schematically by the element bearing the

reference numeral 4, which amplifier is accommodated a p.c. board 5 in unit 1, a microphone 6, a battery 7, and a space 8. By means of the electrical wires 9 the microphone 6 is electrically coupled to the p.c. board 5 and thus to an input of the amplifier 4 on the p.c. board 5. The first unit further comprises a volume control 10 and an on/off switch 11. The second unit 2, which is shown in elevation, comprises an electro-acoustic transducer in the form of a loudspeaker (or earphone). The earphone is shown only schematically, see the reference numeral 12. The part referenced 13 is the outlet aperture for the sound produced by the earphone 12. The unit 2 must be incorporated either in a special ear-piece (not shown) whose shape matches the shape of the earshell of the person wearing the hearing aid or in a standard earpiece.

The hearing aid further comprises first connecting means 14 enabling the cutput of the amplifier 4 to be coupled electrically to the earphone 12 and second connecting means 15 enabling the two units 1 and 2 to be intercoupled mechanically. The second connecting means 15, shown in sectional view, are constructed as a tubular element inside which the first connecting means 14 are arranged.

A part of the first unit 1, namely the hook 3,
is formed with a duct 16 of a diameter which is larger than
the outer diameter of the tubular element 15, in such a
way that the tubular element, when it is not fixed
relative to the hook 3, is slidable inside the duct 16
over at least a part of its length and in the longitudinal
direction of said duct. Fig. 1 shows the hearing aid in
which the tubular element 15 has been inserted into the
duct 16 for the greater part. Fig. 2 shows the same
hearing aid, but now the tubular element 15 projects from
the element over approximately half its length. Fig. 3 also
shows th sam h aring aid but now the tubular lement 15
has been slid out of th duct 16 over the greater part of
its 1 ngth.

25

30

18.8.1984

This slidability of the tubular lement 15 in the duct 16 is necessary in order to adapt the hearing aid, and in particular the length ((see Fig. 1) between the end of the hook 3 and the second unit 2, or the effective length of the tubular element 15, to the size of the ear of the user of the hearing aid. The far inserted position of Fig. 1 is intended for adaptation to a small ear and the far extended position of Fig. 3 is intended for adaptation to a big ear. The hearing aid shown in Fig. 2 has been adapted to an ear of average size.

It will be appreciated that in the present case, in which the tubular element 15 must be slidable inside the curved hook 3, the tubular element 15 should be made of a flexible material. This also has the advantage that the hearing aid shown in Fig. 1 may be used both for a left ear and for a right ear. This adaptation can be obtained by rotating the tubular element 15 about its longitudinal axis as indicated by the arrows 17 and 18 in Fig. 1. By rotating the tubular element 15 (as indicated by the arrow 17) through 90° in such a way that the second unit 2 has moved forwards out of the plane of the drawing, a hearing aid for a left ear is obtained. By rotating the tubular element 15 (as indicated by the arrow 18) through 90° in such a way that the second unit 2 is rotated backwards out of the plane of the drawing, a hearing aid is obtained which can be worn behind the right-ear.

Obviously, the length of the first connecting means (the electrical wiring) 14 should be such that it is long enough to establish the electrical coupling between the amplifier 4 and the earphone 12, even when the hearing aid is adapted to a big ear (Fig. 3). This means that in the case of adaptation of the hearing aid to a smaller ear (Figs. 1 and 2) the first connecting means 14 will be too long. The abov -mention d space 8 has be n form d in the unit 1 in order to take up th excess length of the first connecting means 14 if the tubular element 15 is in a position in which it has been slid further into

the duct 16. This is clearly visibl in Figs. 1 and 2. By inserting th tubular 1 m nt 15 further into the duct 16 the excess length of the electrical wiring 14 is slid into the space 8.

In order to facilitate this insertion of the wiring 14 into the space 8 the space is preferably provided with a spindle 19 around which the wiring 14 is wound at least once. Without this spindle the wiring 14 would be pulled taut, <u>i.e.</u> into a straight line, in the space 8 when the tubular element 14 is pulled out of the duct 16 as far as possible. When the element is subsequently slid inwards this might give rise to problems because the electrical wiring 14 will not bend easily, which is necessary if the excess length is to be taken up in the space 8. By winding the wiring 14 at least once around the spindle 19 the wiring 14 will already have a curved portion even if the element 15 has been slid out as far as possible (Fig. 3), so that taking up the excess length is now much easier.

Taking up the excess length in the space 8 can be further improved (see Fig. 4) by arranging a spiral spring 25 on the spindle 19, one end of the spring being secured to the spindle or elsewhere to the housing in which the space 8 is formed, and the other end to the first connecting means. Fig. 4 shows the tubular element 15 in a far inserted position in the duct 16. The spiral spring 25 is then wound up (almost) fully. By pulling the element 15 further outwards the spiral spring 25 is expanded so that it is further tensioned and exerts an inwardly directed force(into the space 8) on the electrical wiring 14, which further facilitates taking up the wiring 14 when the element 15 is again slid into the duct 16.

20

25

Another step which may be applied to the hearing aid shown in Fig. 1, with or without spindl 19, is to lead the wiring 14 from th c nn ction to the p.c. board 5 to that sid of the spac wh r th duct 16 terminat s

into the said space and to connect the wiring at this location to a fixed position in the said space. In this way a similar loop is formed in the wiring as shown in Fig. 1.

After the hearing aid has been adapted(by shifting the element 15 inside the duct 16), the element 15 must be secured in the hook 3. In Figs. 1 to 3 this is effected by means of an adhesive 21.

Fig. 5 illustrates a different method of securing the tubular element 15 in the hook 3. Fig. 5 shows only a part of the two elements. Moreover, the wiring 14 is not shown for the sake of clarity. The construction comprises a clamping nut 30 with internal screwthread. The end portion of the hook 3 is formed with a slit 31. Thus, when the nut 30 is tightened the hook 3 is compressed, thereby clamping the tubular element 15 inside the duct 16.

It will be appreciated that yet other methods of securing are also possible.

Fig. 6. The difference with respect to the embodiment shown in Figs. 1 to 3 resides in that part of the first unit 1' which contains the duct 16'. This duct 16' is short and simply comprises a hole in the housing of the first unit 1'. The tubular element 15' is longer and now terminates in the space 8. Fig. 6 shows a hearing aid in which the tubular element 15' has been slid out to the maximum extent. In the case of adaptation to a smaller ear, the tubular element 15' should be slid further into the duct 16', i.e. further into the space 8. The tubular element 15' is again secured inside the duct 16' by means of an adhesive 21.

Fig. 7 shows an example of the first connecting means 14 which may be used in the hearing aid in accordance with the invention. The connecting means 14 may be nstruct d as a core 40, of, for exampl, a plastics material (nyl n) around which the electrical conductors 42 and 43 have been wound. This assembly is ac mm dated

in a sleeve 41. Only the sleev 41 is shown in crosss ction. Th cor 40 and the conduct rs 42 and 43 ar
shown in side view. Depending on the type of electroacoustic transducer in the second unit 2 three conductors
may be arranged around the core. If the second unit 2
accommodates both the microphone and the earphone, even
four or five conductors may be wound around the core 40.

These first connecting means have the advantage that they are inherently stress-relieved, namely by means of the core 40. The ends of the core are then mechanically secured in the first and the second unit. If the user of the hearing aid now grips the tubular element 15 or 15' with the fingers in order to pull the second unit 2 out of the ear, the first connecting means 14 will be clamped in the element 15 or 15' by compressing this element. Since the conductors 42, 43 have been wound around the core no tensile force will be exerted on the conductors 42, 43, but only on the core 40.

It is to be noted that the invention is not

20 limited to the embodiments shown in the Figures. Various
modifications to the embodiments described are possible
without departing from the scope of the invention as
defined in the Claims. For example:

- a) the space for taking up the excess length of
- 25 the first connecting means may be formed in the second unit,
 - b) the second unit may contain the microphone (in which case the first connecting means establish an electrical connection between the microphone and the input of the amplifier,
- o) the second unit may accommodate both the loudspeaker and the microphone (in which case the first connecting means establish two electrical connections, namely between the amplifier and the loudspeaker and between the amplifier and the microphone),
- 35 d) the hearing aid is constructed as a pair of hearing spectacl s and the first unit is accommodated in the spectacle frame.

A hearing-aid manufactur r may supply a hearing aid in accordanc with the inv ntion ith r in th fully assembled condition or in such condition that only the tubular element 15 or 15' has not yet been secured in the duct 16 or 16' (the electrical connection 14 has been made already), or as two separate parts, one part comprising a first unit 1 or 1' and the other part comprising the second unit 2, to which one end of the tubular element 15 or 15' and the first connecting means 14 have already been secured.

In the last-mentioned case the retailer or audiologist has the freedom to combine a first unit of a
specific type and a second unit of a specific type. The
other end of the first connecting means 14 must then be fed
through the duct 16 or16' and secured to terminals on the
p.c. board 5. Subsequently, the hearing aid can be adapted
by shifting the tubular element 15 of 15' in the duct 16
or 16' and then securing the tubular element 15 or
15'.

In the last but one case the retailer or audiologist does not have such a combination possibility and
can only adapt the hearing aid by shifting and subsequently
securing the tubular element 15 or 15' in the duct 16 or
16'.

25

28

25

1. A hearing aid, in particular a behind-the-ear hearing aid, comprising:

13

- a first unit comprising an amplifier,
- a second unit comprising an electro-acoustic transducer
 which second unit is intended to be worn in the ear;
- first connecting means enabling the electro-acoustic transducer to be coupled electrically to the amplifier, and
- second connecting means enabling the two units to be inter-coupled mechanically, which second connecting means comprise a tubular element of which a first end is coupled to one unit, which element accommodates the first connecting means,
 - characterized in that a part of the other unit has a duct of a diameter larger than the outer diameter of the tubular element, so that in a condition in which the tubular element is not secured relative to said part of the other unit, said tubular element is slidable in said duct over at least a part of its length and in the longitudinal
 - direction of said duct and in a condition in which the tubular element is secured relative to said part of the other unit said tubular element extends in the duct over at least a part of its length, the first connecting means have such a minimum length that, viewed from the other unit, when the tubular element in the duct of said part has been slid out of said duct to the maximum permissible extent, the electrical coupling is still
 - intact or can be made and at least one of the two units has a space for taking up the excess length of the first connecting means when the tubular element has been slid furth r into the duct in said part.
 - 2. A h aring-aid as claimed in Claim 1, charact riz d in that th tubular element is made f a flexible

mat rial.

- 3. A hearing aid as claimed in Claim 1 r 2, characterized in that said part of the other unit is also tubular.
- A hearing aid as claimed in Claim 1, 2 or 3, characterized in that the space is provided with a spindle around which the first connecting means have been wound at least once.
 - 5. A hearing aid as claimed in Claim 4,
- characterized in that a spiral spring is arranged on said spindle, one end of the spiral spring is secured to a fixed part of the unit in which the space is formed and th other end is secured to the first connecting means.
 - 6. A hearing aid as claimed in any one of the preceding Claims, characterized in that said space is formed in the first unit.
 - 7. A hearing aid as claimed in any one of the preceding Claims, characterized in that the tubular element is secured relative to said part of the other unit by
- 20 means of an adhesive.
 - 8. A hearing aid as claimed in any one of the Claims 1 to 6, characterized in that said tubular element is secured relative to said part by clamping, for example, by means of a clamping nut.
- 9. A hearing aid as claimed in any one of the preceding Claims, in the form of a behind-the-ear hearing aid, in which the first unit is banana-shaped and is intended to be worn behind the ear, for which purpose it comprises a hook, characterized in that the first unit is said other unit and said part of the other unit is the hook of the behind-the-ear hearing aid.
 - 10. A unit, preferably the first unit, for use in a hearing aid as claimed in any one of the preceding Claims, characterized in that the unit has a space for taking up th xc ss length of the first c nnecting m ans.

 11. A unit, preferably the s cond unit, for use in
 - 11. A unit, preferably the s cond unit, for use in a h aring-aid as claim d in any on of the Claims 1 to 9,

characterized in that on nd of the tubular 1 ment and on nd of th first c nnecting means are coupled to the unit, and the first connecting means extend inside the tubular element over at least a part of their length.

15

5

10

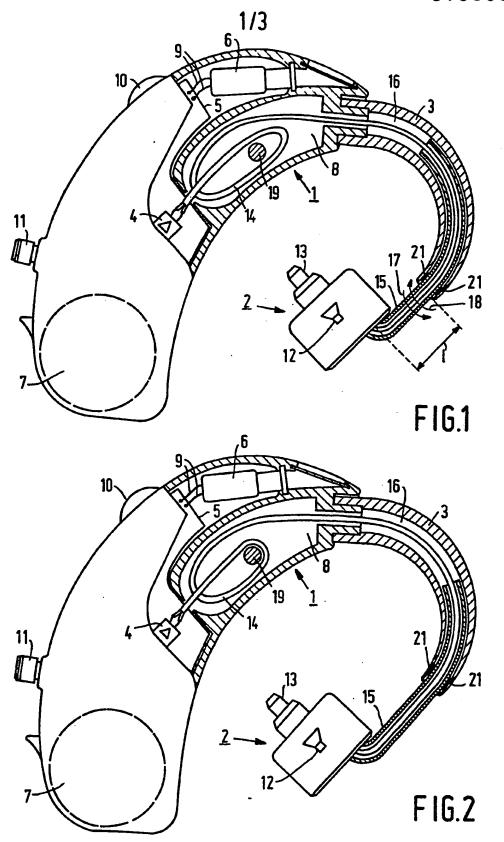
15

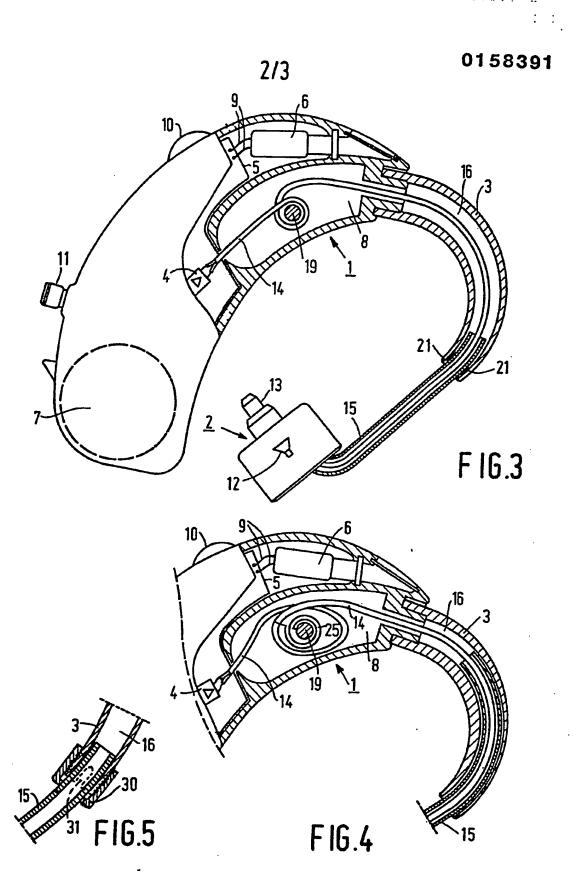
20

25

30

35





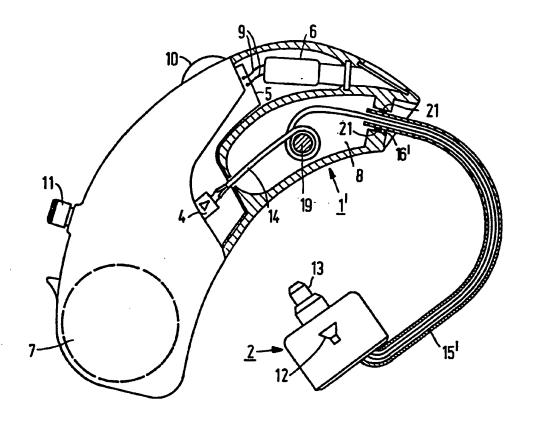
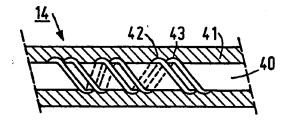


FIG.6



F16.7





EUROPEAN SEARCH REPORT

EP 85 20 0427

		ISIDERED TO BE RELEVA	NT	
Category	Citation of document with indication, where appropriate, of relevant passages		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CI.4)
Α	WS-A-3 098 127 * Column 1, 1	line 70 - column 4	1-3,7-9,11	H 04 R 25/02
A	DE-B-1 119 338 HÜBER & CO.) * Column 1, 1 line 48; figure	ine 15 - column 2.	1-3,7,	
A	US-A-4 381 830 * Column 2, l line 46; figure	ine 43 - column 3	1-3,7,	
A	US-A-3 368 644	 (J.D.HENDERSON) ine 15 - column 3	1	TECHNICAL FIELDS SEARCHED (Int. CI.4)
A	US-A-3 031 537 * Figure 7; col	(J.F.ROSE) umn 2, lines 15-53	1,8	H 04 R G 02 C
				
		•		
	The present search report has b	een drawn up for all claims		
	THE HAGUE	Date of completion of the search 18-06-1985	мімиоч	E G.W.
r : paru docu A : techr D : non-	CATEGORY OF CITED DOCL cularly relevant if taken alone cularly relevant if combined w ment if the same category nological background written disclosure mediate document	E : earlier pate after the fill D : document L : document	ent document, buing date cited in the applicited for other re	ing the invention ut published n, or ication assons family, corresponding